

# fumasep® FAS-PET-75

## General

*Membrane type:* Anion-exchange membrane - PET-reinforced - thickness 75 µm, with low resistance, high selectivity, very high mechanical stability, and high stability in pH neutral and acidic environment.

*Application:* Demineralisation and desalination applications by electrodialysis, and others.

*Stability range:* pH = 0 - 9 at T = 25 °C.

Membranes are identified by membrane type and identification number (Lot Number). Please refer to this type and identification number in case of queries.

## Delivery

The membrane is the brown foil delivered in dry form.

## Handling and Storage

Keep membrane package closed / sealed when unused. Store, handle and process the membrane in a clean and dust-free area. Use only new and sharp knives or blades, when cutting the membrane. Always wear protective gloves when handling the membrane. Handle with care, be sure not to puncture, crease or scratch the membrane, otherwise leaks will occur. All surfaces in contact with the membrane during handling, inspection, storage and mounting must be smooth and free of sharp projections.

Wet form: Storage for short and medium time scale (hours up to several weeks) may be done in containers in 0.5 – 1.5 wt% NaCl solution or comparable neutral pH electrolytes. For storage over a longer time period a sealed container is recommended using afore said electrolyte with biocide to avoid biological fouling.

## Pretreatment

Membranes are delivered in Br<sup>-</sup> form and dry form. Additional conditioning is recommended by rinsing the membrane either in the application solution or a NaCl solution according to the application requirement. Do not let the membrane dry out completely since micro-cracks may likely occur during drying.

If you have any concerns about storage, chemical stability, and pretreatment please feel free to contact us for further information.

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## Physical and chemical data

fumasep®		FAS-PET-75
membrane type		anion exchange membrane
appearance / colour <sup>a)</sup>		brown
backing foil		none
reinforcement		PET
counter ion		bromide (Br <sup>-</sup> ) form
delivery form		dry
thickness	µm	72 – 85
weight per unit area (dry)	mg cm <sup>-2</sup>	9,8 – 12,5
ion exchange capacity (in Cl <sup>-</sup> form)	mmol g <sup>-1</sup>	1.0 – 1.5
area resistance in Cl <sup>-</sup> form <sup>b)</sup>	Ω cm <sup>2</sup>	< 3.0
selectivity 0.1 / 0.5 mol/kg KCl at T = 25 °C <sup>c)</sup>	%	> 90
proton transfer rate <sup>d)</sup>	µmol min <sup>-1</sup> cm <sup>-2</sup>	400 – 1200
Young's modulus at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	> 1000
tensile strength at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	> 45
elongation at break at 23 °C / 50 % r.h. <sup>e)</sup>	%	> 10
bubble point test in water at T = 25 °C	bar	> 3
pH stability range at 25 °C	pH	0 – 9

a) the color of the product may vary slightly.

b) in Cl<sup>-</sup> form in 0.5 M NaCl @ T = 25 °C, measured in standard measuring cell (through-plane).

c) determined from membrane potential measurement in a concentration cell.

d) determined from pH potential measurement in a concentration cell 0.1 M HCl / 0.1 M NaCl @ T = 25 °C.

e) determined by stress-strain measurement at T = 25°C and 50 % r.h., according to DIN EN 527-1.

Note: The product is not certified for drinking water applications. The data are not measured directly on the item supplied. The data sheet does not release the customer of the necessity of a goods inwards control procedure. All information included in this data sheet is based on tests and data believed to be reliable. The data do not imply any warranty or performance guarantee. It is the user's responsibility to examine performance, suitability and durability of the product for the intended purpose. FUMATECH BWT GmbH does not assume any liability for patent infringement resulting from the use of this product.

Hereby, it is certified that all results of the measured item comply with the margins of the internal specification defined in the technical datasheet. All measurements and data recording are conducted in accordance with standardized procedures following the ISO 9001 certification.